

TECHNICAL DATA SHEET

VIA MASULLO 1^ TRAV.PRIVATA 80010—QUARTO-(NA)-ITALY TEL.+ 39 – 081 – 876.21.48 r.a. - FAX + 39 – 081 – 876.23.47 www.dichemitaly.com E-mail: dichem@dichem.it

		www	.dichemitaly.com E-mail: dichem@dichem.it	
CODE: 36.315	ACRIMATT 2K/HS 4:1			
DESCRIPTION	Transparent acrylic finish with matt effect (10 to 25 gloss). High solid, scratch-resistant with excellent yield and high resistance to yellowing.			
PURPOSE	All types of refinishing after touching-up or complete respray on normal or metallic automotive colours.			
	BASIC DATA (At 25 deg. C - 50 % R. H.)			
COVERAGE THEORETICAL				
HARDENER	7,7 sqm/mixed litre (dft 50 um)			
DILUENTE	Unihard 600 Standard or Fast			
MIXING RATIO BY VOLUME 4:1:10 > 20 %	Diacril			
POT-LIFE	Acrima Unihar Diacril	tt 2k/HS d 600	volume 100 cc by weight 100 g 25 cc 25 gr 10/25 cc 10/25 g	r
	2 hours	5		

APPLICATION METHOD	Spraying viscosity (ford cup n°4) 16-17" F4			
	Air pressure	2 – 2,5 bar		
	Nozzle	1,3 - 1,4 mm		
	(Ensure clean, water-free air supply)			
	Dry film thickness Number of coats	45 – 50 micron 2 (half + full)		
	Number of coats	2 (Hall + Tull)		
DRYING TIMES AT 20°C	Flash off	5-8 min		
	Through drying	24 hours		
DRYING TIME AT 60°C		30 – 40 min		
STORAGE	18 months (cool, dry, away from sunlight).			
PACKAGING	1 and 5 litres.			
CARTONI	10 x 1 - 4 x 5			

Our technical department is at your service for any further details or information you may require.